



**Regis®**

ALUMINUM FENCING

*Beauty. Strength. Durability.*



**Digger  
Specialties  
Inc.**

*Transforming the Outdoor Living Experience™*



# DYNAMIC SOLUTIONS INNOVATION

Since 1984 Digger Specialties, Inc. (DSI) has been manufacturing quality products for the outdoor living industry.

At DSI we are continually working to provide solutions through innovative product development and design to bring the best products to our customers, the marketplace, and the home owner.

Our Regis® Aluminum Fencing offers a variety of colors, styles, and options to enhance your outdoor living experience. This premium line of fencing also provides a great investment in your home or business.



Digger Specialties, Inc. is proud to offer one of the strongest warranties in the industry. Our Regis® Aluminum fencing is covered by our Aluminum Lifetime Limited Warranty. This warranty demonstrates our faith in our product and our commitment to you.

Visit [diggerspecialties.com](http://diggerspecialties.com) to view and register your warranty.



Digger Specialties, Inc. is proud to be an American company manufacturing quality American made products at our plants in Indiana, North Carolina, Georgia, Pennsylvania, and Missouri.



## COMMITTED TO THE ENVIRONMENT AND OUR COMMUNITY

DSI is proud to be an environmentally aware company that continues to update our practices to reduce our carbon foot-print. DSI consistently recycles our cardboard, wood, steel banding, zinc die cast, and heat shrink scrap. DSI also utilizes both aluminum and vinyl extrusions that contain recycled content.

DSI is pleased to support our community by outsourcing a portion of our packaging functions to a local company that provides meaningful employment to individuals with disabilities.



# Table of Contents

Colors .....	2
Powder Coating Process .....	3
Features and Benefits .....	4
Specifications .....	5
Arched Picket Top .....	6-7
Spear Top .....	8-9
Flat Top .....	10-11
Alternating Spear .....	12-13
Gates .....	14
Gate Hardware .....	15
Options .....	16
Accessories .....	17
Routed System Posts & Mounts .....	18
Bracketed System Posts & Mounts .....	19
Section Packaging .....	20
Specialties .....	21

# COLORS

Regis® Aluminum Fencing is available in 12 standard AAMA 2604 colors to complement your project; from satin colors to textured colors.

Custom colors and AAMA 2605 colors are available by special order.



## Textured Colors



Black Fine Texture



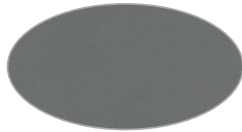
Bronze Fine Texture



Brown Fine Texture



White Fine Texture



Grey Fine Texture

Colors shown are a close approximation of the true color.

Please request actual samples for accurate powder coating colors.

## Non Textured Colors



Gloss Beige



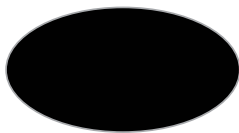
Chocolate



Ninety Bronze



Sandy Shore



Satin Black



Gloss White



Speckled Walnut

## Optional Color



Gold Accent  
Fine Texture  
(Upcharge may apply)

Select Regis® accessories are available in an optional Gold Accent color. See pages 16 and 17 for more information on the items available.

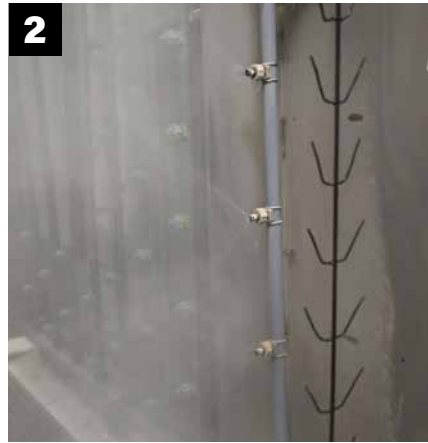
# POWDER COATING PROCESS

## Exclusive DSI Powder Coating Process

DSI's proprietary 10 step powder coating process provides an uncompromising quality created by state-of-the-art technology. Our system is certified by the Powder Coating Institute providing peace of mind in your investment. Our powder coating is verified by the American Architectural Manufacturers Association and is covered by a Lifetime Limited Warranty.



**1**  
**The raw premium-grade aluminum is inspected** to be free of blemishes and is not exposed to the outdoor elements.



**2**  
**The product enters a heated cleaning stage** to remove extrusion debris and fabrication oils.



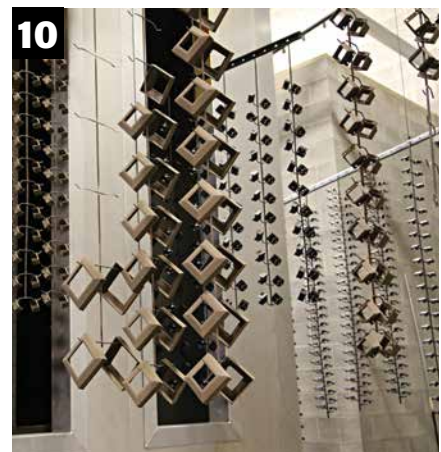
**3-6**  
**Clean:** City water rinse  
**Cleaner:** Recycling reverse osmosis water rinse  
**Cleanest:** Pure reverse osmosis water rinse  
**Sealer:** Dried-in-place aluminum sealer



**7-8**  
**A 200 MPH air blast removes water drops** from the pre-treated aluminum.  
**A convection oven** completes the dry-off process.



**9**  
**Powder is applied** with 18 automated and 2 manual spray guns. Compressed process air is dried to -35°F Dew Point for superior adhesion.

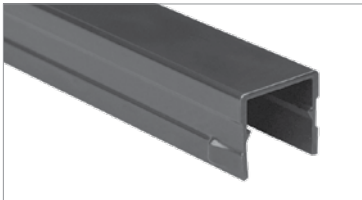


**10**  
**The powder coating is then bonded** and adhered to the aluminum substrate in a 400 degree cure stage.

# FEATURES & BENEFITS

## Notched Rails

Our notched rails secure the section into the routed holes of the post.



## Hidden E-Clips

Our patented Hidden Picket Fasteners eliminate scratches and unsightly screws.



**3000 Series  
E-Clip**



**4000 Series  
E-Clip**



**5000 Series  
E-Clip**

Patent #US 7,152,849 B2

## Welded Gates

Regis® Aluminum Gate rails and pickets are welded at each connection for added strength and durability.



## Assembled Sections

Regis® Aluminum Fencing sections come factory assembled for quick installation.



## Pool Code Approved



Regis® Aluminum Fencing combines safety with style. Fence models marked with this symbol comply with ASTM F2409 and F1908 for height and spacing. See individual model charts on pages 9 – 13 for availability and restrictions. Check with your local building code officials as local codes may differ.



## Puppy Picket Option (Short Picket Option)

Regis® Aluminum Fencing offers pet owners peace of mind. Fence models marked with this symbol offer the Puppy Picket Option (short picket option). See individual model charts on pages 9 – 13 for availability and restrictions. These added pickets help keep small animals in or out of your yard. For more information see Page 16.

# SPECIFICATIONS

	<b>3000 Series</b>	<b>4000 Series</b>	<b>5000 Series</b>
<b>Suggested Use</b>	Residential Applications	Premium Residential & Commercial Applications	Industrial Applications
<b>Section Width</b>	6' Centers	8' Centers	8' Centers
<b>Rails</b>	1" H (.085") x 1-1/8" W (.065")	1-1/2" H (.110") x 1-1/4" W (.070")	1-1/2" H (.095") x 1-1/2" W (.070")
<b>Spear/Finial Pickets</b>	5/8" x 5/8" (.045")	3/4" x 3/4" (.053")	1" x 1" (.062")
<b>Non-Spear/Finial Pickets</b>	5/8" x 5/8" (.045")	3/4" x 3/4" (.045")	1" x 1" (.062")
<b>Picket Spacing</b>	3.792" Between Pickets	3.963" Between Pickets Pool Models have 3.534" Between Pickets	3.725" Between Pickets
<b>Section Racking</b>	Standard Sections Rack 20" in 6'  Double Punch Sections Rack 40" in 6'	Standard Sections Rack 20" in 8'  Double Punch Sections Rack 35" in 8'	Standard Sections Rack 17" in 8'  Double Punch Sections Rack 26" in 8'
	Some DSI options (rings, puppy pickets, etc.) affect Section Racking. Detailed Racking Help Sheets are available on the Regis Resources page of the DSI Website. <a href="http://diggerspecialties.com">diggerspecialties.com</a>		
<b>Posts</b>	2" x 2" (.060") 2" x 2" (.090") 2" x 2" (.125") 4" x 4" (.125") 6" x 6" (.185")	2-1/2" x 2-1/2" (.065") Recessed 2-1/2" x 2-1/2" (.090") Recessed 2-1/2" x 2-1/2" (.125") Recessed 4" x 4" (.125") Recessed 6" x 6" (.185")	2-1/2" x 2-1/2" (.090") Recessed 48"-72" Heights Only 2-1/2" x 2-1/2" (.125") Recessed 4" x 4" (.125") Recessed 6" x 6" (.185")
<b>Standard Single Gate Opening Sizes</b>	36", 42", 48", 60", 72"	36", 42", 48", 60", 72"	36", 42", 48", 60", 72"

## Routed System

In this system, the post is routed with pre-cut holes for the rails to be inserted. Sections come with notches on the end of each rail allowing them to be locked into the post.

**R** This symbol is used in the charts on the following pages to note which model and height combinations are available as a Routed System.

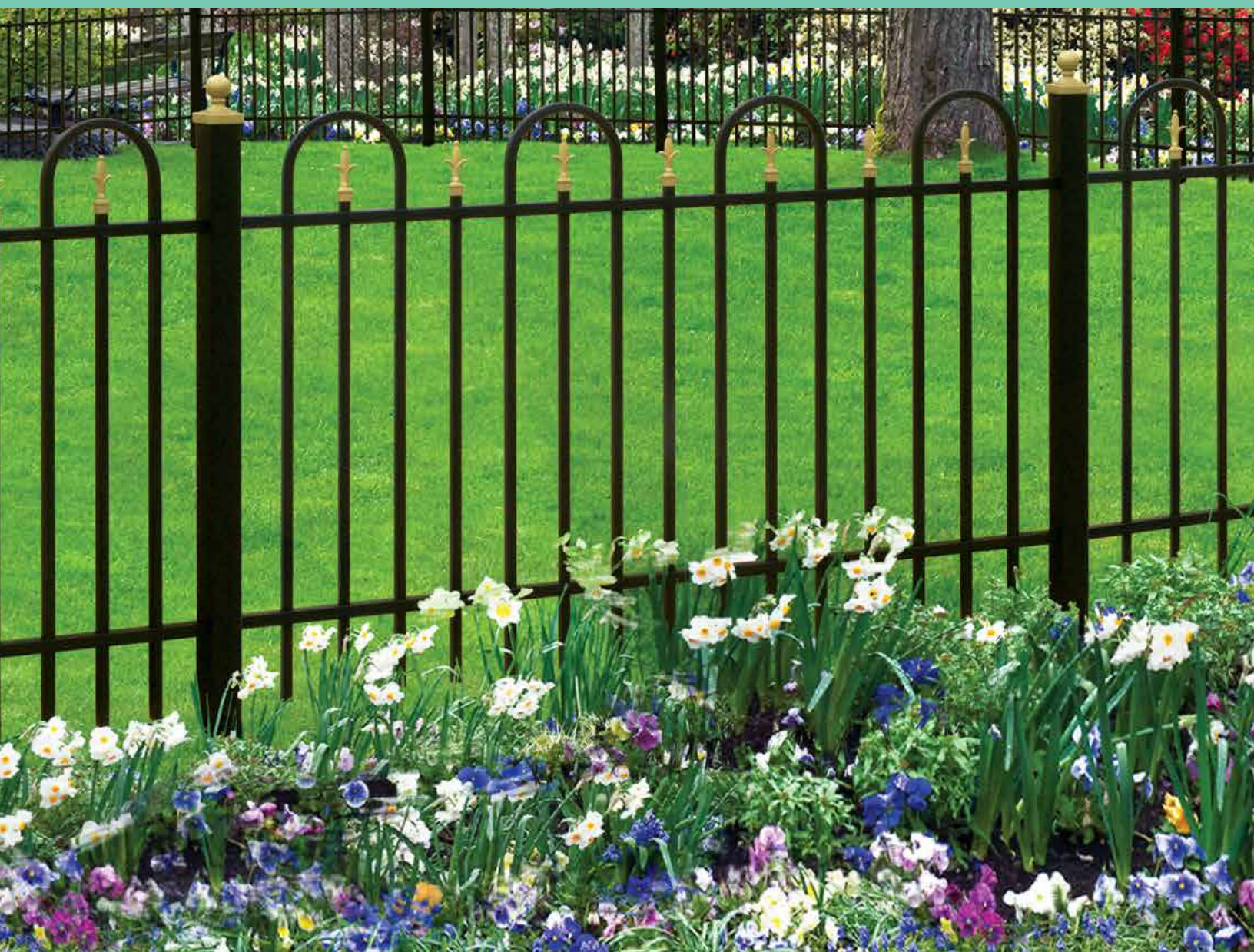
## Bracketed System

In this system, the post is blank and brackets are screwed to the post. Sections come with factory drilled holes on the end of each rail allowing them to be easily secured to the brackets.

**B** This symbol is used in the charts on the following pages to note which model and height combinations are available as a Bracketed System.

# ARCHED

PICKET TOP

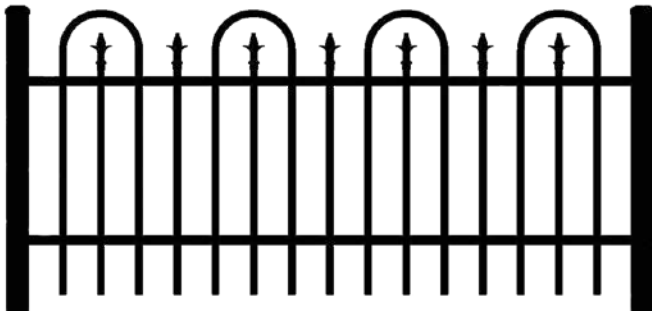




# Arched Picket Top Style

Recognized by its curved design, the Arched Picket Top is a great decorative fence for landscaped and garden areas. With Spear point and finial options including Quad, Triad, or Fleur-de-Lis, this fence is sure to accent any outdoor living space.

## 2-Rail



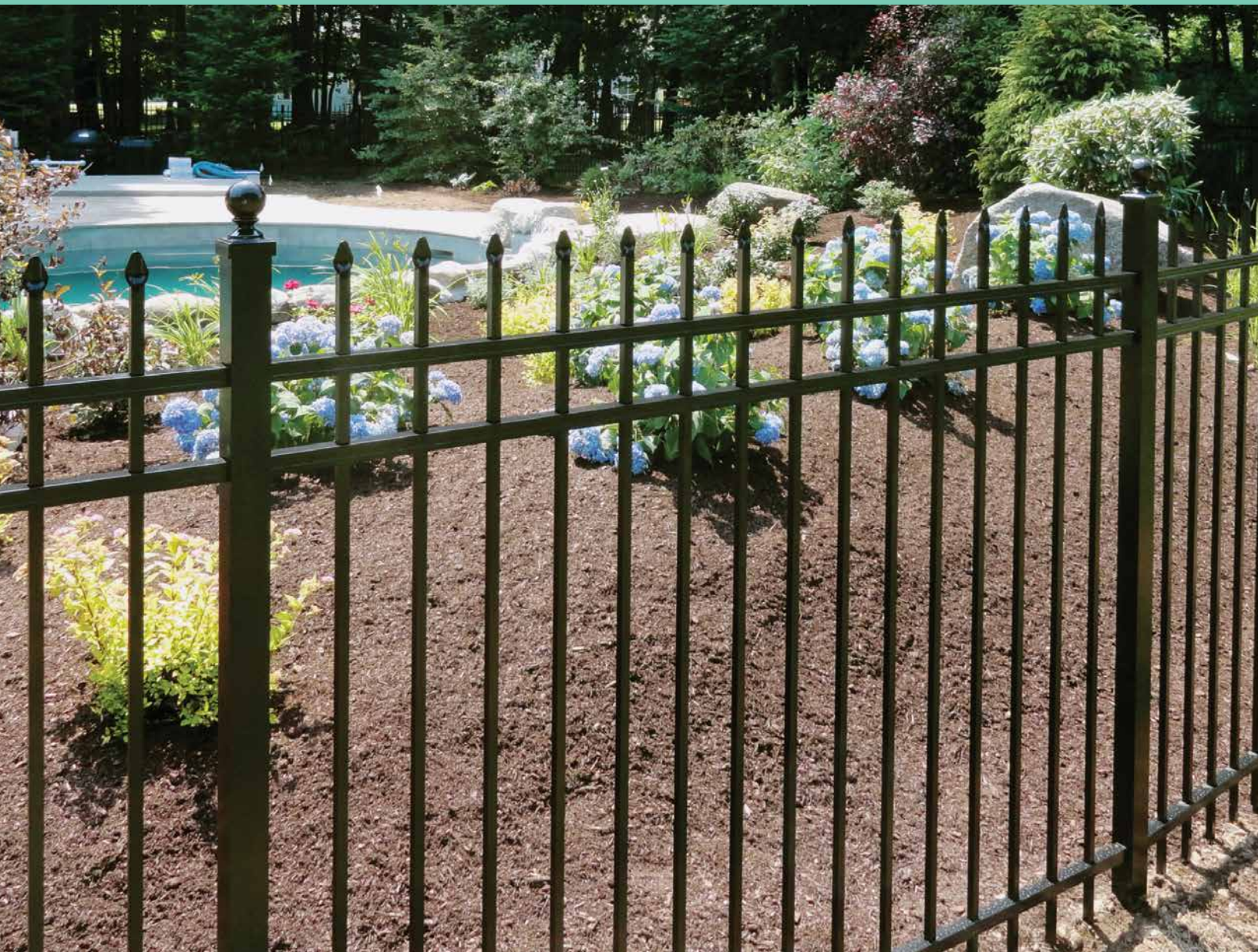
Sections Do Not Rack

### Height

Model	36"	42"	48"
3124	<b>R</b>	<b>R</b>	<b>R</b>
4124	<b>R</b>	<b>R</b>	<b>R</b>

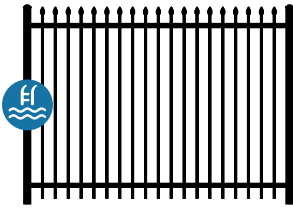


# SPEAR TOP



# Spear Top Style

## 2-Rail Pool

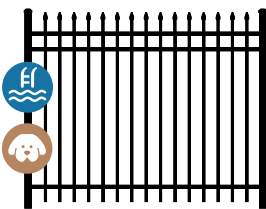


Height	
Model	60"
4121 Pool	<b>R</b>

The traditional Spear Top offers pressed point pickets with optional finials – Quad, Triad, or Fleur-de-Lis. This model is a great addition to any residential, commercial, or industrial property.

The Spear Top offers multiple options for defining your outdoor living space by adding Rings or Concave and Convex Models.

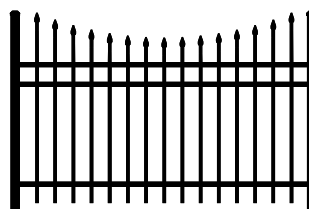
## 3-Rail



72" height 5131  
36" and 42" heights

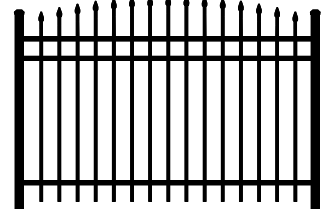
Height						
Model	36"	42"	48"	54"	60"	72"
3131	<b>R B</b>	<b>R B</b>	<b>R B</b>		<b>R B</b>	
4131			<b>R B</b>		<b>R B</b>	<b>R B</b>
5131			<b>R</b>	<b>R</b>	<b>R</b>	<b>R</b>

## 3-Rail Concave



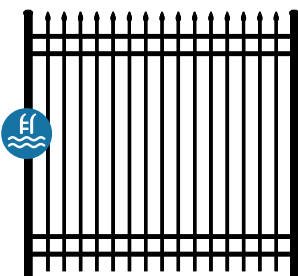
Height		
Model	48"	60"
3131 Concave	<b>R B</b>	<b>R B</b>

## 3-Rail Convex



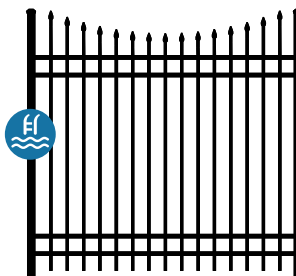
Height		
Model	48"	60"
3131 Convex	<b>R B</b>	<b>R B</b>

## 4-Rail



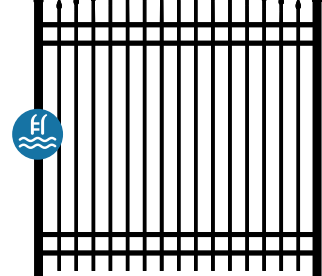
Height			
Model	72"	84"	96"
3141	<b>R B</b>		
5141		<b>R</b>	<b>R</b>

## 4-Rail Concave



Height	
Model	72"
3141 Concave	<b>R B</b>

## 4-Rail Convex

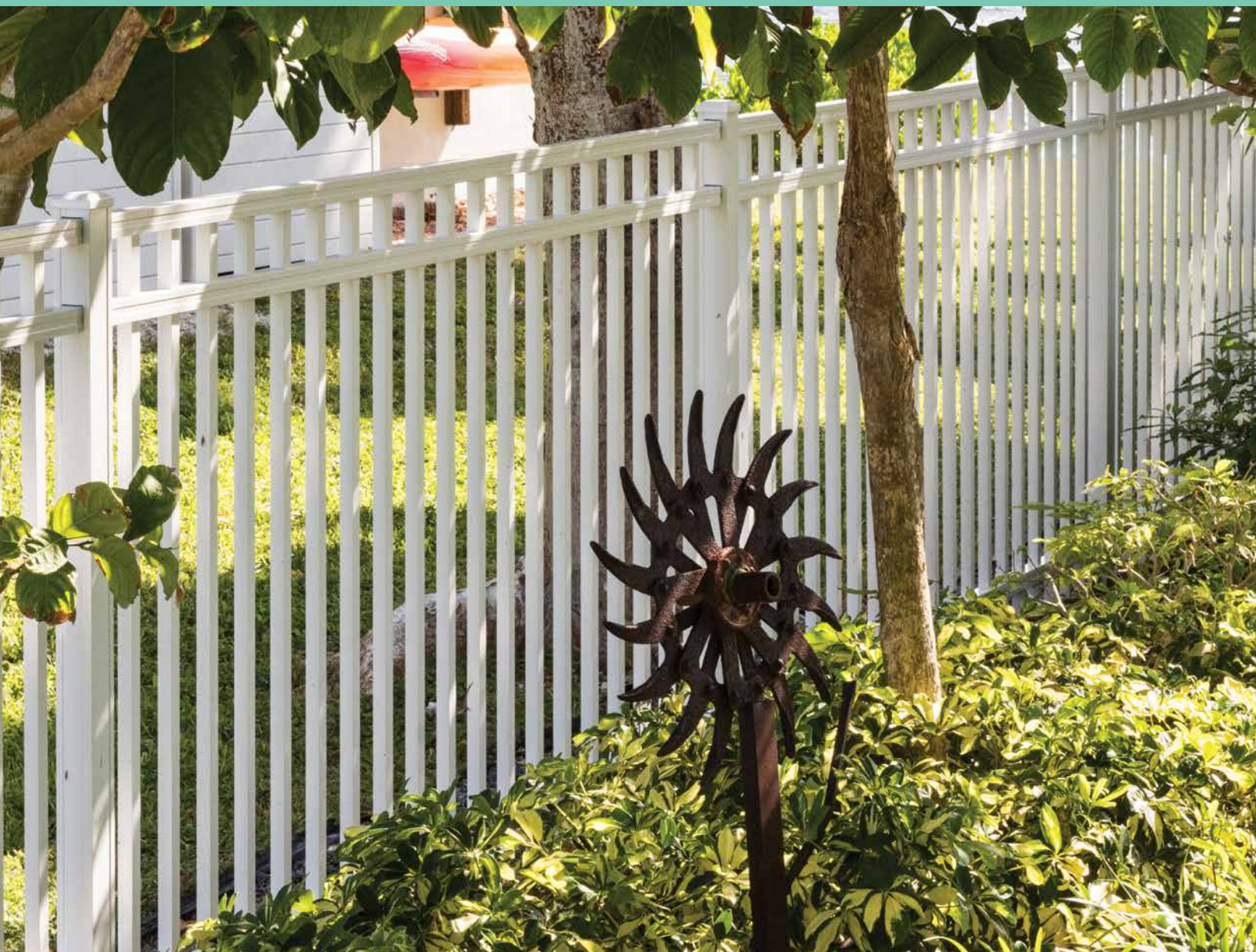


Height	
Model	72"
3141 Convex	<b>R B</b>



# FLAT TOP

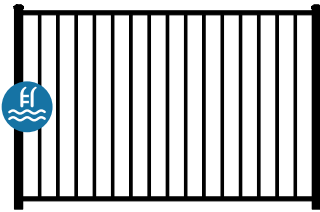
TOP



# Flat Top Style

Perfect for around a pool, the classic Flat Top offers clean and simple lines in 2, 3, or 4 rail designs. Double Picket and Ring models are available to add definition to your outdoor living space.

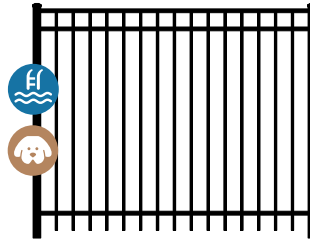
## 2-Rail Flush Bottom Pool



Height

Model	48"	48.5"	54"
3220 FB Pool	<b>R B</b>		
4220 FB Pool		<b>R B</b>	<b>R B</b>
5220 FB Pool			<b>R</b>

## 3-Rail

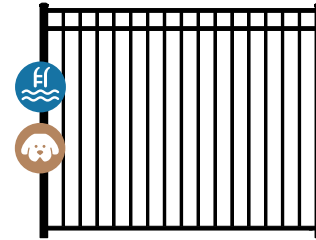


60" height 3230  
60" and 72" heights 5230

Height

Model	36"	42"	48"	60"	72"
3230	<b>R B</b>	<b>R B</b>	<b>R B</b>	<b>R B</b>	
4230			<b>R B</b>	<b>R B</b>	<b>R B</b>
5230			<b>R</b>	<b>R</b>	<b>R</b>

## 3-Rail Flush Bottom

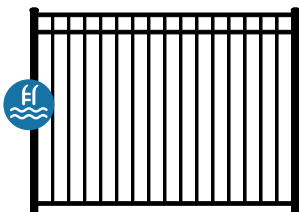


60" height

Height

Model	48"	60"
3230 FB	<b>R</b>	<b>R</b>

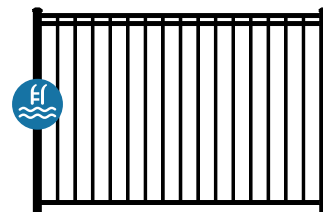
## 3-Rail Flush Bottom Pool



Height

Model	54"	55"
3230 FB Pool		<b>R B</b>
4230 FB Pool	<b>R B</b>	
5230 FB Pool		<b>R</b>

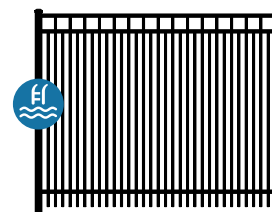
## 3-Rail Flush Bottom Pool with 1" b/t Top & Mid-Rail



Height

Model	50"
3230 FB Pool w/1" b/t Top & Mid-Rail	<b>R</b>

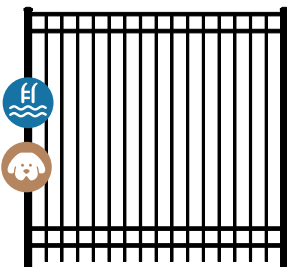
## 3-Rail Double Pickets to Mid-Rail



Height

Model	48"	60"
3230 Dbl Pkts to Mid-Rail	<b>R</b>	<b>R</b>
4230 Dbl Pkts to Mid-Rail	<b>R</b>	<b>R</b>

## 4-Rail



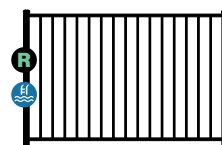
Height

Model	72"	84"	96"
3240	<b>R B</b>		
5240		<b>R</b>	<b>R</b>

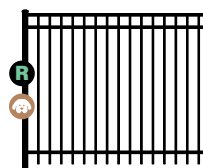
# SECTION SPOTLIGHT

Select Regis® 4000 Fence models are available as six foot wide sections in addition to the standard eight foot wide sections.

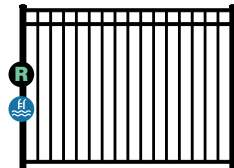
Six foot sections are available in the following models:



4220  
Flush Bottom Pool  
48.5" Height



4230  
48" Height



4230  
Flush Bottom Pool  
54" Height



ALTERNATING

**SPEAR**



# Alternating Spear Style

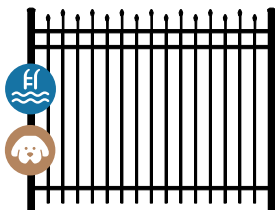
Alternating Spear Top offers the aesthetic appeal of pressed point pickets in alternating heights.

Flat Top Alternating Spear offers a modern design by combining the safety of a smooth top rail with the traditional alternating spears between the top and mid-rail.

Optional finials are available for both styles in Quad, Triad, or Fleur-de-Lis.

## Alternating Spear Top

### 3-Rail

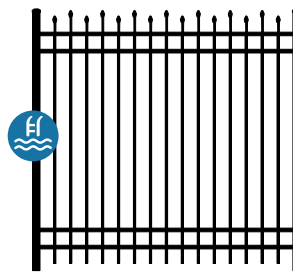


72" height 5132  
36" and 42" heights

#### Height

Model	36"	42"	48"	54"	60"	72"
3132	R B	R B	R B		R B	
4132			R B		R B	R B
5132			R	R	R	R

### 4-Rail

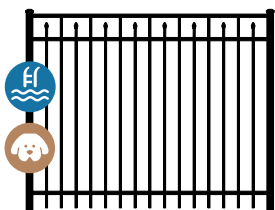


#### Height

Model	72"	84"	96"
3142	R B		
5142		R	R

## Flat Top Alternating Spear

### 3-Rail

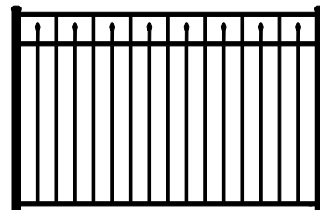


72" height 5233

#### Height

Model	36"	42"	48"	60"	72"
3233	R B	R B	R B	R B	
4233			R B	R B	R B
5233			R	R	R

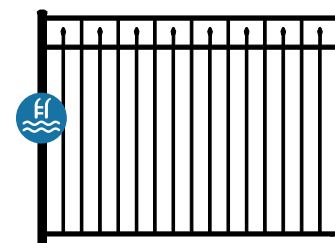
### 3-Rail Flush Bottom



#### Height

Model	48"
3233 FB	R

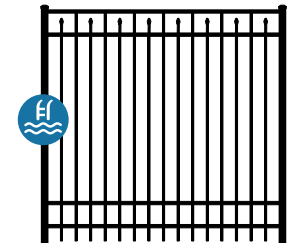
### 3-Rail Flush Bottom Pool



#### Height

Model	54"	55"
3233 FB Pool		R B
4233 FB Pool	R B	
5233 FB Pool		R

### 4-Rail



#### Height

Model	72"	84"	96"
3243	R B		
5243		R	R

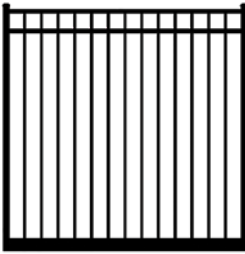
# GATES

Regis® Gates are available in the same models and heights as our fencing. Whether you are looking for a gate that blends in or stands out, options like Arches and Rings allow you to create the perfect gate for your fence and outdoor living space.

## Walk Gates

### U-Frame

36" - 72" Single Gate Openings  
72" - 144" Double Gate Openings

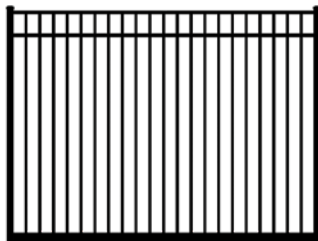


### Arched U-Frame

36" - 72" Single Gate Openings  
72" - 144" Double Gate Openings

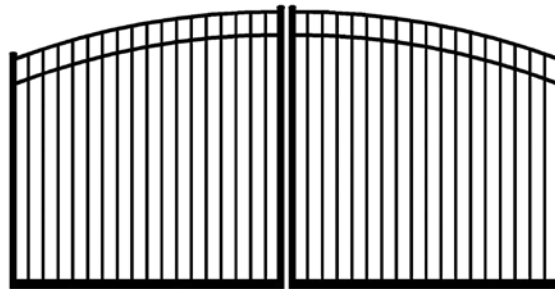


## Entry Gates



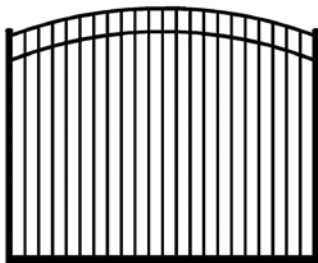
### Standard

84" - 192" Single Gate Openings  
168" - 384" Double Gate Openings



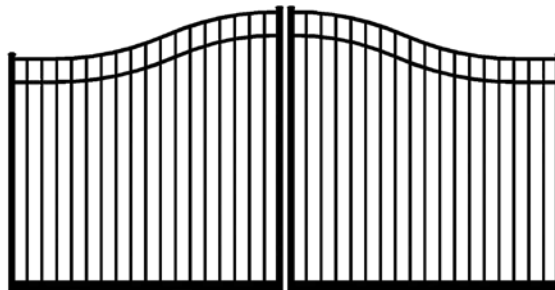
### Continuous Arch Double Gate

168" - 384" Openings



### Arched

84" - 192" Single Gate Openings  
168" - 384" Double Gate Openings



### Designer Arch Double Gate

168" - 384" Openings

Gate Openings over 12' Single and 24' Double include bracing.  
Custom gate sizes are available. Contact Customer Service for more information.



# GATE HARDWARE

## Hinges



Tru-Close Hinge



Kwik Fit Hinge



SS Med Duty Hinge



HD Adjustable Hinge  
For 2" Gate Sides



Tiger Self Close Hinge

## Latches



Lokk Latch



Lokk Latch Deluxe



Lokk Latch Magnetic



Magna Latch  
Vertical Pull 6"



Magna Latch  
Top Pull 20-1/4"



SS Gravity Latch



FortiMa  
Latch



Lock Box  
with Handle



Keeper for  
Lock Box



Push Bar for  
Lock Box

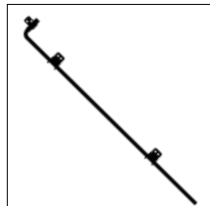
## Canebolts



Canebolt Lockable



Canebolt Lockable  
Receiver



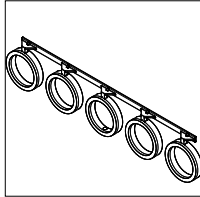
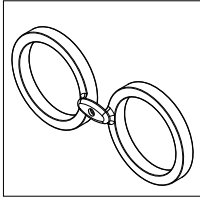
Canebolt  
(Drop Pin Kit)

Not all hinges and latches work for all gate configurations. For more information on gates and hardware visit our website [diggerspecialties.com](http://diggerspecialties.com)

# OPTIONS

## Ring Bars

Gold Accent Available



2 Ring Bar  
3000 and 4000 Series

5 Ring Bar  
5000 Series

## Finials

Gold Accent Available



Quad



Triad



Fleur-de-Lis

## Double Punch

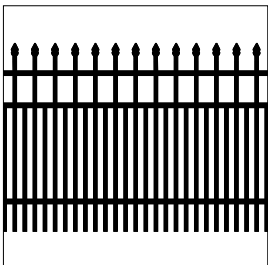


Double Punch increases the racking angle.

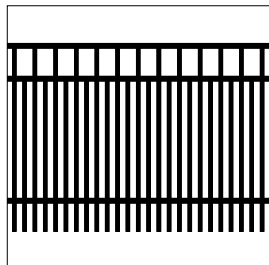
Double Punch not available for Sections with Rings.

Detailed Racking Help Sheets are available on the Regis Resources page of the DSI Website. [diggerspecialties.com](http://diggerspecialties.com)

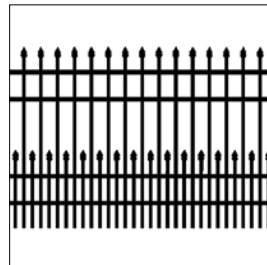
## Puppy Pickets (Short Pickets)



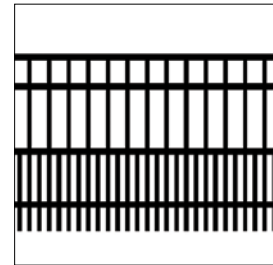
Spear/Finial Top



Flat Top



Spear/Finial Top



Flat Top

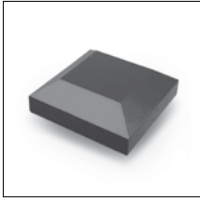
Puppy Pickets (Short Pickets) go to the Mid-Rail for 36" & 42" heights.

Puppy Pickets (Short Pickets) are 20" tall with additional rail for heights 48" and above.

# ACCESSORIES

## Post Caps

Gold  
Accent  
Available

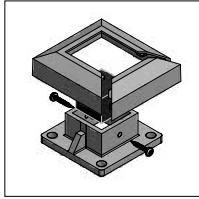


Flat Cap  
2", 2½", 4", 6"

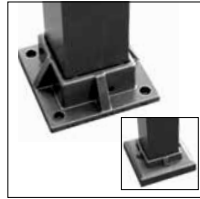


Ball Cap  
2", 2½", 4"

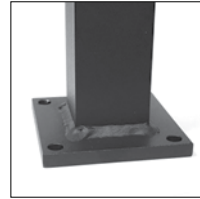
## Post Mounts & Flairs



2" Post Mount  
(Includes Flair)



2½" Post Mount  
(Includes Flair)



Welded Plate Option



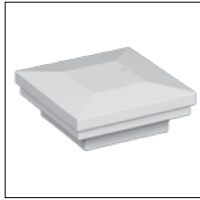
Post Flair (2-piece)  
2", 2½", 4", 6"  
For Welded Plate Option  
& Core Drilled Posts

## Magenta Star® Post Cap Lighting

Magenta Star® Ornamental Low Voltage and Solar Lights.  
Visit [magenastar.com](http://magenastar.com) for more information and to see additional styles.



Ornamental Low  
Voltage 2", 2½", 4"



Downward Low  
Voltage 2", 2½", 4"



Combo Low Voltage  
2", 2½", 4"



Ornamental Low  
Voltage Side Light



Ornamental Low Voltage  
Tear Drop Side Light



Ornamental Solar  
2", 2½", 4"



Downward Solar  
2", 2½", 4"

## Touch Up Paint

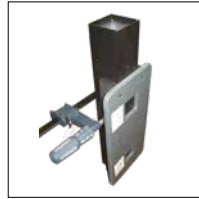


Spray, Pen, or Bottle

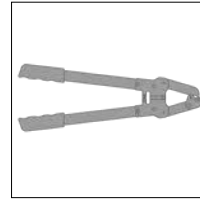
## Tools



Rail Remover  
(Set of 3)



Post Routing  
Template Kit



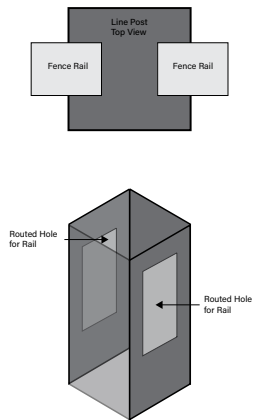
Rail Notching Tool

# ROUTED SYSTEM POSTS & MOUNTS

## Routed Post Types

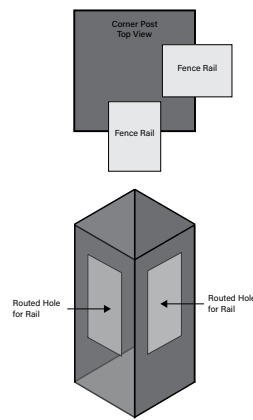
### Line Post

Line Posts have holes on opposite sides and are used as intermediate posts.



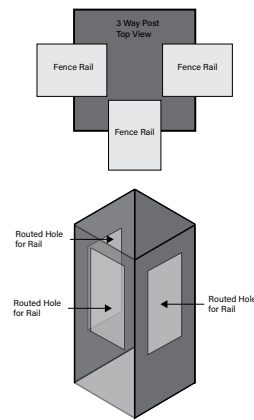
### Corner Post

Corner Posts have holes on adjacent sides to create a 90 degree turn.



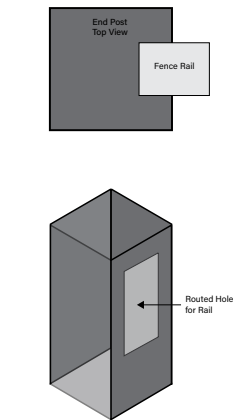
### 3 Way Post

3 Way Posts have holes on three sides to continue a fence line and turn a corner.



### End Post

End Posts have holes on only one side to terminate the fence line.



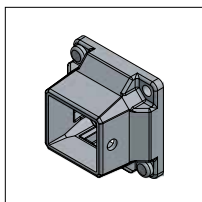
## Specifications

### Post Sizes

	2"	2"	2"	2-1/2" Recessed	2-1/2" Recessed	2-1/2" Recessed	4"	4" Recessed	6"
Lengths	5-1/2', 6', 6-1/2', 7', 7-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	6', 6-1/2', 7', 7-1/2', 8-1/2', 10', 11'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2', 10', 11'	6', 6-1/2', 7', 7-1/2', 8', 9', 10', 11'
Wall Thickness	.060"	.090"	.125"	.065"	.090"	.125"	.125"	.125"	.185"
Post Type	Line Corner 3 Way End	Line Corner 3 Way End	End	Line Corner 3 Way End	Line Corner 3 Way End	Line Corner 3 Way End	End	End	End

## Routed Section Mounts

Optional section mounts are available for routed sections. These mounts can be used in cases where a routed post cannot be used.



Wall Mount  
3000 Series



Wall Mount  
4000 Series



Wall Mount  
5000 Series



Swivel Mount  
3000, 4000, 5000  
Series

# BRACKETED SYSTEM POSTS & MOUNTS

## Bracketed Post Types



2"  
Blank  
Post

2-1/2" Recessed  
Blank  
Post

4"  
Blank  
Post

4" Recessed  
Blank  
Post

6"  
Blank  
Post

## Specifications

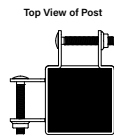
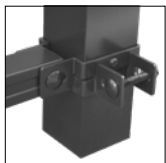
### Post Sizes

	2"	2"	2"	2-1/2" Recessed	2-1/2" Recessed	2-1/2" Recessed	4"	4" Recessed	6"
Lengths	5-1/2', 6', 6-1/2', 7', 7-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	6-1/2', 7', 7-1/2', 8-1/2'	6-1/2', 7', 7-1/2', 8-1/2'	6-1/2', 7', 7-1/2', 8-1/2'	5-1/2', 6', 6-1/2', 7', 7-1/2', 8-1/2'	6-1/2', 7', 7-1/2', 8-1/2'	6', 6-1/2', 7', 7-1/2', 8', 9'
Wall Thickness	.060"	.090"	.125"	.065"	.090"	.125"	.125"	.125"	.185"
Bracket Type	Line Universal End	Line Universal End	Line Universal End	Line Universal End	Line Universal End	Line Universal End	End	End	End

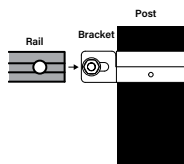
## Bracketed Section Mounts

These mounts are to be used with the 3000 and 4000 Series bracketed system sections.

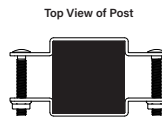
### Universal (Corner) Bracket



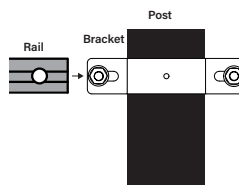
Universal Brackets wrap around posts on adjacent sides to create a 90 degree turn.



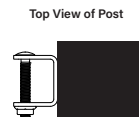
### Line Bracket



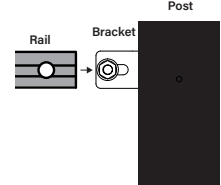
Line Brackets attach to the opposite sides of the post and are used for intermediate posts.



### End Bracket



End Brackets attach to one side of the post and terminate a fence line.



# SECTION PACKAGING

## Fence Stacker Unit

### Full Bundle Quantity of 3000 and 4000 Series Sections

Regis® 3000 and 4000 sections are shipped in our Fence Stacker Unit. These custom built shipping units are designed with spacers to prevent shifting during shipment. Every Fence Stacker Unit is a fully enclosed six-sided unit with support rails for easy access.

Simply slide out each individual section as needed. The remaining sections stay secure and protected.



Each fence section is individually wrapped for protection during shipment.



All Fence Stacker Units are built with wood frames and corner gussets for strength.



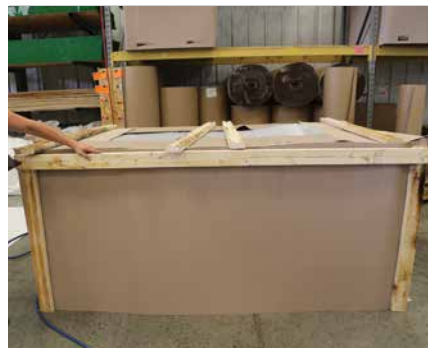
All Fence Stacker Units are covered in cardboard and heat wrapped for protection from the weather.

## Skid

### All 5000 Series Sections and Less Than Full Bundle Quantities of 3000 and 4000 Series Sections



Sections are placed on a skid with foam between each section.



The skid is covered in cardboard and a wood frame is built around the sections for strength.

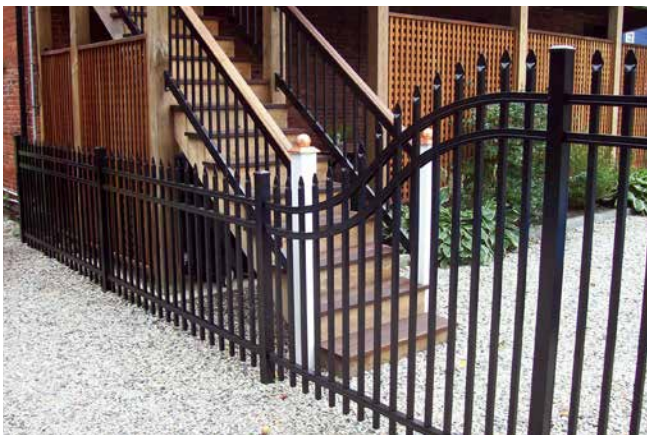


The skid is heat wrapped for protection from the weather.

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Inc.**

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